


Product Code	210310	
Product Name	Soya Sauce	
Product Description	Deep Reddish-Brown and Liquid like appearance.	
Ingredients list (Typical composition):	Water, Sugar, Salt, Soyabean, Wheat, Acidity Regulator (INS 260) and Preservative (INS 202), CONTAIN ADDED NATURAL COLOR (INS150C).	
Country of origin	India	

2.0 Organoleptic Properties

Description	Specification Range	Test Method
Appearance / Color	Dark Brown Color	Visual inspection
Texture / Body	Homogenous	Visual inspection
Odor / Aroma	characteristic	Sensory
Taste	characteristic	Sensory

3.0 Physical & Chemical Properties

Description	Specification Range	Test Method
pH	3.5 ± 0.3	FSSAI Manuals Method
Acidity As Acetic Acid	1.4 ± 0.2	FSSAI Manuals Method
Brix °C	33± 1	FSSAI Manuals Method
Salt	15±1	FSSAI Manuals Method

4.0 Microbiology Properties

Description	Specification Range	Test Method
Total Plate Count	≤ 10,000 cfu/g	IS 5402: 2012 RA 2018
Yeast & Mold	≤ 100 cfu/g	IS 5403 - 1999 RA 2018
E. coli	Absent / g	IS 1887 (Part-1): 1976
Salmonella	Absent / 25g	IS 1887 (Part-3): 1999
Listeria monocytogenes	Absent / 25g	IS 14988 (Part-2): 2002

5.0 Product Nutritional Information - Typical Values per 100g

Energy	Protein	Carbohydrates	Total Sugars	Total Fat	Trans fats	Fiber	Sodium
(kcal)	(g)	(g)	(g)	(g)	(g)	(g)	(mg)